



## Description and Purpose

The construction of roads, bridges, retaining walls, and other large structures in remote areas, often requires temporary batch plant facilities to manufacture Portland Cement Concrete (PCC) or asphalt cement (AC). Temporary batch plant facilities typically consist of silos containing fly ash, lime, and cement; heated tanks of liquid asphalt; sand and gravel material storage areas; mixing equipment; above ground storage tanks containing concrete additives and water; and designated areas for sand and gravel truck unloading, concrete truck loading, and concrete truck washout. Proper control and use of equipment, materials, and waste products from temporary batch plant facilities will reduce the discharge of potential pollutants to the storm drain system or watercourses, reduce air emissions, and mitigate noise impacts.

The General Permit draft incorporates Numeric Effluent Limits (NEL) and Numeric Action Levels (NAL) for pH (see Section 2 of this handbook to determine your project's risk level and if you are subject to these requirements). Many types of batch plant materials, including mortar, concrete, cement and block and their associated wastes have basic chemical properties that can raise pH levels outside of the permitted range. Additional care should be taken when managing these materials to prevent them from coming into contact with stormwater flows which may cause an exceedence of the General Permit Requirements.

## Categories

EC	Erosion Control	
SE	Sediment Control	
TC	Tracking Control	
WE	Wind Erosion Control	
NS	Non-Stormwater Management Control	<input checked="" type="checkbox"/>
WM	Waste Management and Materials Pollution Control	

## Legend:

- Primary Category
- Secondary Category

## Targeted Constituents

Sediment	<input checked="" type="checkbox"/>
Nutrients	
Trash	<input checked="" type="checkbox"/>
Metals	<input checked="" type="checkbox"/>
Bacteria	
Oil and Grease	
Organics	

## Potential Alternatives

None



## Suitable Applications

These procedures typically apply to construction sites where temporary batch plant facilities are used; however, some of the practices described are applicable to construction sites with general concrete use.

## Limitations

The General Permit for discharges of stormwater associated with industrial activities (General Industrial Permit) may be applicable to temporary batch plants.

Specific permit requirements or mitigation measures such as Air Resources Board (ARB), Air Quality Management District (AQMD), Air Pollution Control District (APCD, Regional Water Quality Control Board (RWQCB), county ordinances and city ordinances may require alternative mitigation measures for temporary batch plants. Contact the local regulatory agencies to determine if a permit is required.

## Implementation

### *Planning*

- Temporary batch plants may be subject to the General Industrial Permit. To obtain a copy of this permit and the application forms, visit <http://www.waterboards.ca.gov> or contact the State Water Resources Control Board.
- Proper planning, design, and construction of temporary batch plants should be implemented to minimize potential water quality, air pollution, and noise impacts associated with temporary batch plants.
- BMPs and a Construction Site Monitoring Plan (CSMP) should be included in the project Stormwater Pollution Prevention Plan (SWPPP). BMPs should be implemented, inspected, and maintained in accordance with these plans.
- Temporary batch plants should be managed to comply with AQMD Statewide Registration Program and/or local AQMD Portable Equipment Registration requirements.
- Construct temporary batch plants downwind of existing developments whenever possible.
- Placement of access roads should be planned to mitigate water and air quality impacts.

### *Layout and Design*

- Temporary batch plants should be properly located and designed to mitigate water quality impacts to receiving water bodies. Batch plants should be located away from watercourses, drainage courses, and drain inlets. Batch plants should be located to minimize the potential for stormwater runoff onto the site.
- Temporary batch plant facilities (including associated stationary equipment and stockpiles) should be located at least 300 ft from any recreational area, school, residence, or other structure not associated with the construction project.
- Construct continuous interior AC or PCC berms around batch plant equipment (mixing equipment, silos, concrete drop points, conveyor belts, admixture tanks, etc.) to facilitate

proper containment and cleanup of releases. Rollover or flip top curbs or dikes should be placed at ingress and egress points (SE-12, Temporary Silt Dike).

- Direct runoff from the paved or unpaved portion of the batch plant into a sump and pipe to a lined washout area or dewatering tank.
- Direct stormwater and non-stormwater runoff from unpaved portions of batch plant facility to catchment ponds or tanks.
- Construct and remove concrete washout facilities in accordance with WM-8, Concrete Waste Management.
- Layout of a typical batch plant and associated BMP is located at the end of this BMP fact sheet.

### ***Operational Procedures***

- Washout of concrete trucks should be conducted in a designated area in accordance with WM-8, Concrete Waste Management.
- Do not dispose of concrete into drain inlets, the stormwater drainage system, or watercourses.
- Washing of concrete mixing and transport equipment (including concrete truck washout) should occur in a designated area in accordance with WM-8, Concrete Waste Management.
- Washing equipment, tools, or vehicles to remove PCC should be conducted in accordance with NS-7, Potable Water/Irrigation, NS-8, Vehicle and Equipment Cleaning, and WM-8, Concrete Waste Management..
- All dry material transfer points should be ducted through a fabric or cartridge type filter unless there are no visible emissions from the transfer point.
- Equip all bulk storage silos, including auxiliary bulk storage trailers, with fabric or cartridge type filter(s).
- Maintain silo vent filters in proper operating condition.
- Equip silos and auxiliary bulk storage trailers with dust-tight service hatches.
- Fabric dust collection system should be capable of controlling particulate matter in accordance with the California Air Resources Control Board and local Air Pollution Control District Regulations.
- Fabric dust collectors (except for vent filters) should be equipped with an operational pressure differential gauge to measure the pressure drop across the filters.
- All transfer points should be equipped with a wet suppression system to control fugitive particulate emissions unless there are no visible emissions.
- All conveyors should be covered, unless the material being transferred results in no visible emissions.

- There should be no visible emissions beyond the property line, while the equipment is being operated.
- Collect dust emissions from the loading of open-bodied trucks, at the drip point of dry batch plants, or dust emissions from the drum feed for central mix plants.
- Equip silos and auxiliary bulk storage trailers with a visible and/or audible warning mechanism to warn operators that the silo or trailer is full.
- All open-bodied vehicles transporting material should be loaded with a final layer of wet sand and the truck should be covered with a tarp to reduce emissions.

### ***Tracking Control***

- Plant roads (batch truck and material delivery truck roads) and areas between stockpiles and conveyor hoppers should be stabilized (TC-2, Stabilized Construction Roadway), watered, treated with dust-suppressant chemicals (WE-1, Wind Erosion Control), or paved with a cohesive hard surface that can be repeatedly swept, maintained intact, and cleaned as necessary to control dust emissions.
- Trucks should not track PCC from plants onto public roads. Use appropriate practices from TC-1, Stabilized Construction Entrance/Exit, to prevent tracking.

### ***Materials Storage***

- WM-1, Material Delivery and Storage, should be implemented at all batch plants using concrete components or compounds. An effective strategy is to cover and contain materials.
- WM-2, Material Use should be conducted in a way to minimize or eliminate the discharge of materials to storm drain system or watercourse.
- Ensure that finer materials are not dispersed into the air during operations, such as unloading of cement delivery trucks.
- Stockpiles should be covered and enclosed with perimeter sediment barriers per WM-3, Stockpile Management. Uncovered stockpiles should be sprayed with water and/or dust-suppressant chemicals as necessary to control dust emissions, unless the stockpiled material results in no visible emissions. An operable stockpile watering system should be onsite at all times.
- Store bagged and boxed materials on pallets and cover or store in a completely enclosed storage area on non-working days and prior to rain.
- Minimize stockpiles of demolished PCC by recycling them in a timely manner.
- Provide secondary containment for liquid materials (WM-1, Material Delivery and Storage, WM-10, Liquid Waste Management). Containment should provide sufficient volume to contain precipitation from a 25-year storm plus 10% of the aggregate volume of all containers or plus 100% of the largest container, whichever is greater.
- Handle solid and liquid waste in accordance with WM-5, Solid Waste Management, WM-10, Liquid Waste Management, and WM-8, Concrete Waste Management.

- Maintain adequate supplies of spill cleanup materials and train staff to respond to spills per WM-4, Spill Prevention and Control.
- Immediately contain and clean up spilled cement and fly ash and contain.

### ***Equipment Maintenance***

- Equipment should be maintained to prevent fluid leaks and spills per NS-9, Vehicle and Equipment Fueling, and NS-10, Vehicle and Equipment Maintenance.
- Maintain adequate supplies of spill cleanup materials and train staff to respond to spills per WM-4, Spill Prevention and Control.
- Incorporate other BMPs such as WM-5, Solid Waste Management, WM-6, Hazardous Waste Management, and WM-10, Liquid Waste Management.

### **Costs**

Costs will vary depending on the size of the facility and combination of BMPs implemented.

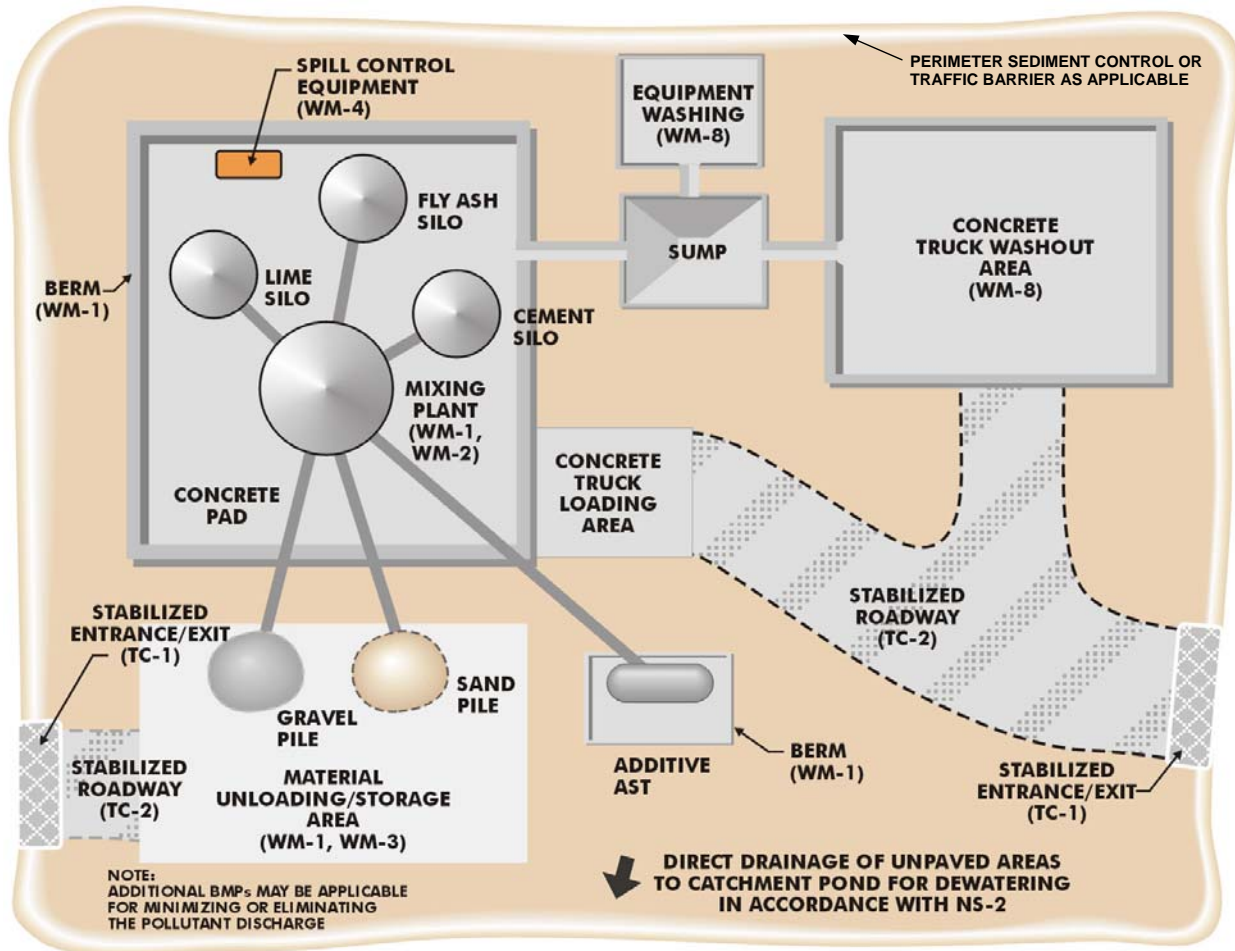
### **Inspection and Maintenance**

- Inspect and verify that activity-based BMPs are in place prior to the commencement of associated activities.
- BMPs must be inspected in accordance with General Permit requirements for the associated project type and risk level. It is recommended that at a minimum, BMPs be inspected weekly, prior to forecasted rain events, daily during extended rain events, and after the conclusion of rain events.
- Inspect BMPs subject to non-stormwater discharge daily while non-stormwater discharges occur.
- Sample non-stormwater discharges and stormwater runoff that contacts cementitious materials or fly ash as required by the General Permit.
- Inspect and repair equipment (for damaged hoses, fittings, and gaskets).
- Inspect and maintain a Stabilized Construction Entrance/Exit (TC-1) as needed.
- Inspect and maintain stabilized haul roads as needed (TC-2, Stabilized Construction Roadway).
- Inspect and maintain materials and waste storage areas as needed.

### **References**

Stormwater Quality Handbooks - Construction Site Best Management Practices (BMPs) Manual, State of California Department of Transportation (Caltrans), March 2003.

Stormwater Management for Construction Activities, Developing Pollution Prevention Plans and Best Management Practices, EPA 832-R-92005; USEPA, April 1992.



Typical Temporary Batch